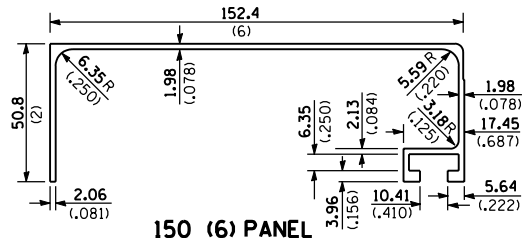
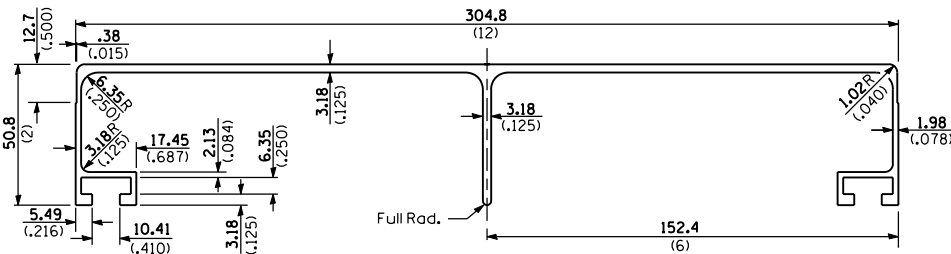


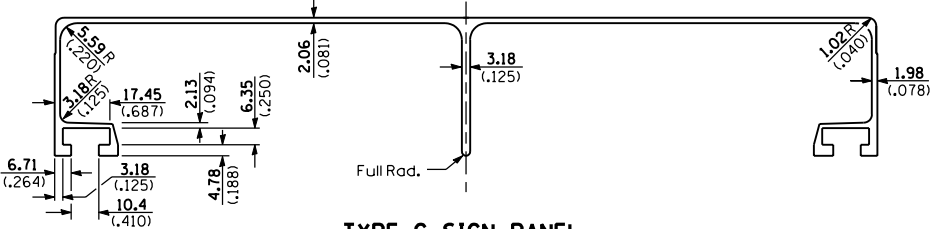
FACE OF SIGN PANEL



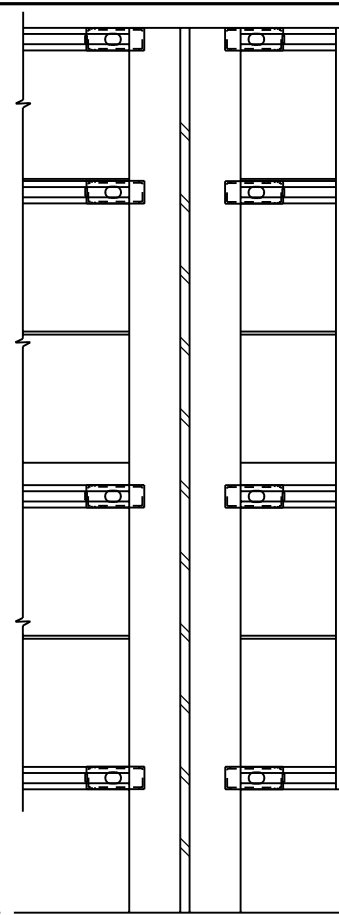
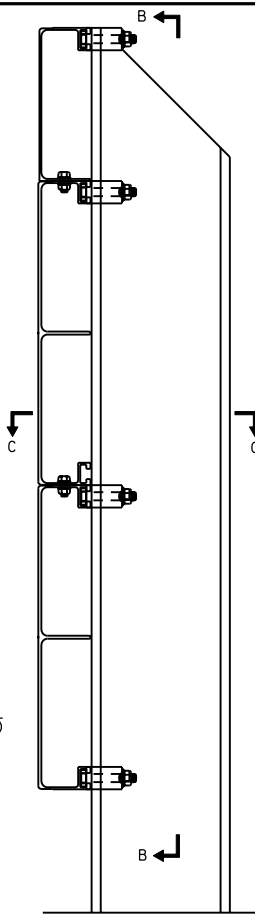
150 (6) PANEL



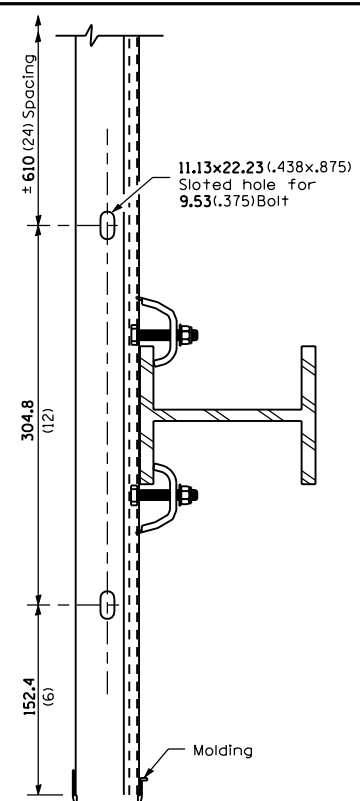
TYPE B SIGN PANEL



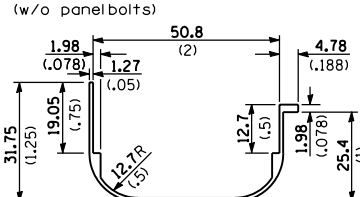
TYPE C SIGN PANEL



(Provide two post clips top and bottom. Alternate at interior panel joints on ground-mounted signs, and provide two clips at all panel joints on over-head mounted signs.)



SECTION C-C



SIGN MOLDING

(Color shall match sign facematerial. To be riveted to sign panel at 600 (24) O.C.)

All dimensions are in millimeters (inches) unless otherwise shown.

Illinois Department of Transportation

APPROVED January 1, 2003

ENGINEER OF OPERATIONS

APPROVED January 1, 2003

ENGINEER OF DESIGN AND ENVIRONMENT

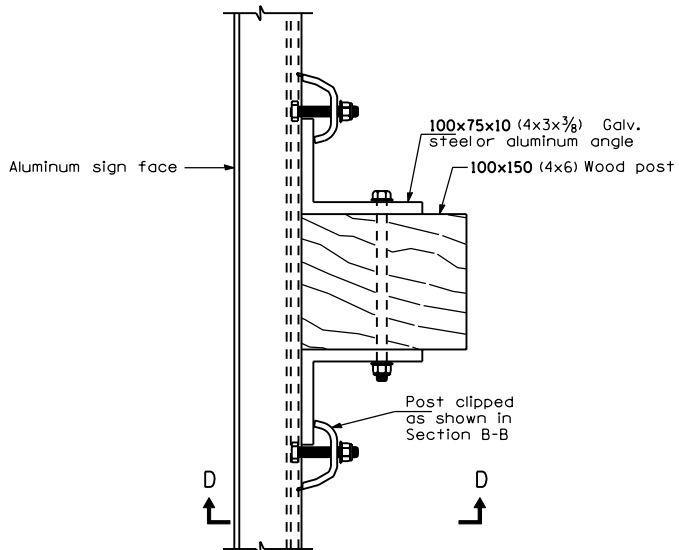
| DATE | REVISIONS |
|--------|--|
| 1-1-03 | Revised stainless steel clip design, and minor changes |
| 1-1-00 | New Standard |

SIGN PANELS

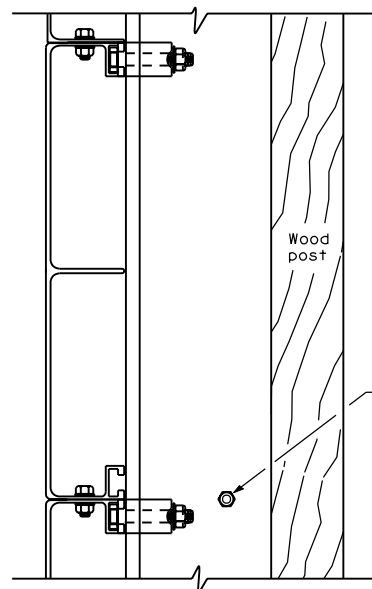
EXTRUDED ALUMINUM TYPE

(Sheet 1 of 2)

STANDARD 720021-01

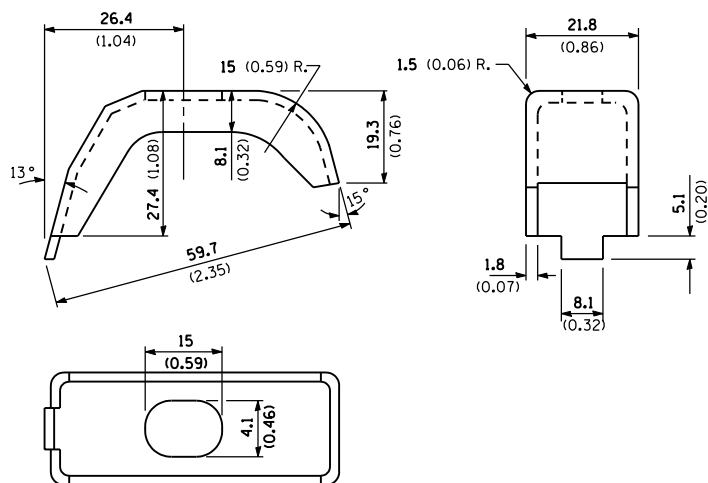


**SIGN PANEL ATTACHMENT
TO WOOD POST**

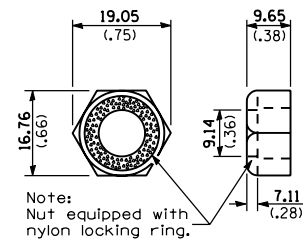
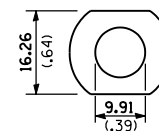
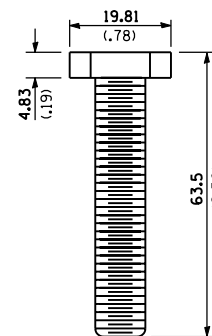


M10 ($\frac{3}{8}$) Bolt with flat washer, lock washer and nut
450 (18) O.C. (min. of 3 bolts to be used)

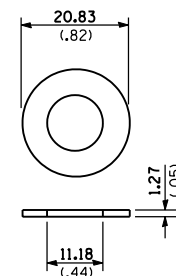
SECTION D-D



STAINLESS STEEL CLIP



Note: Nut equipped with nylon locking ring.



**STAINLESS STEEL CLIP
NUT, BOLT AND WASHER ASSEMBLY**